



VESTO ROPES

Steelwire ropes as a strategic tool for preventive maintanance of terminal equipment

Index

 Introduction
 Steel wire rope basics
 Vesto product program
 Patented DXII Smart Termination
 Applications
 Steel wire ropes as a strategic asset





Today's speakers

Tom Vermeulen jr. **CEO** and Founder Vesto Ropes

Young challenges the older generation

Together with Bernard, we have developed innovative steel wire ropes, designed specifically to extend service life and reduce downtime and replacements. Our cables are achieving outstanding results on terminals around the world.

Tom Vermeulen Jr. Founder Vesto Ropes





Bernard Guenot Design and Application expert

Everything under one roof



1 - Raw Material

We only work with the best partners for our ral materials, this is the base of your wire

2 - Factory

Our wire ropes are only made on the best machines

3 - Wholesaler

Full reels can be supplied from stock





4 - Rigging shop

We have a in house rigging shop to make every posibble fitting

Where are we located?

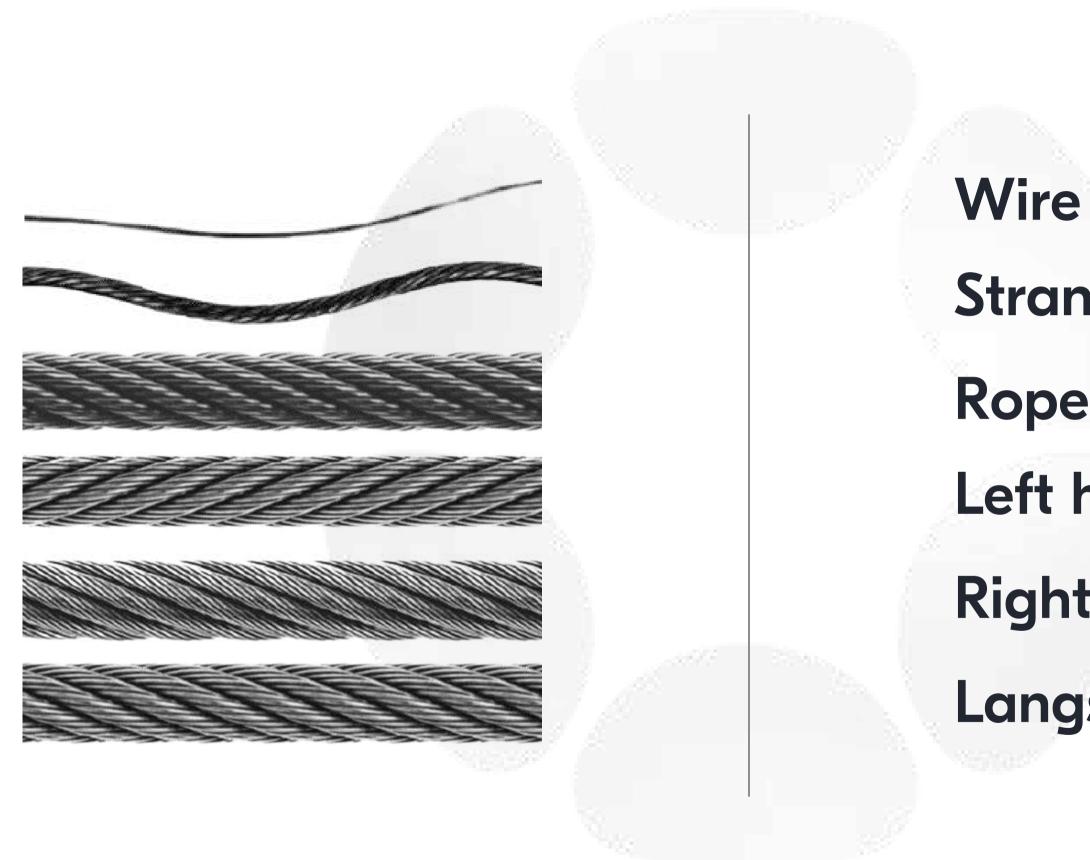
Production located in the logistic center of Europe: Rotterdam, The Netherlands

- DX11 Production plant Rotterdam, Netherlands.
- DX11 Production plant Gdansk, Poland
- Rope Production is done in Busan, South Korea.
- Distributors in: Middle-east / UK / South-America



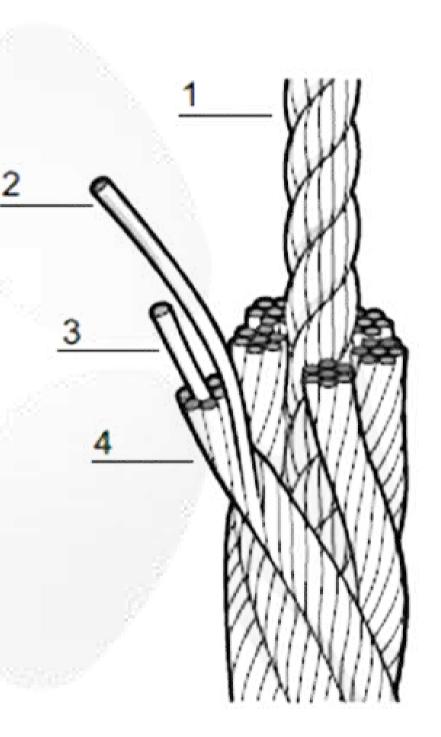
Steel wire rope Basics

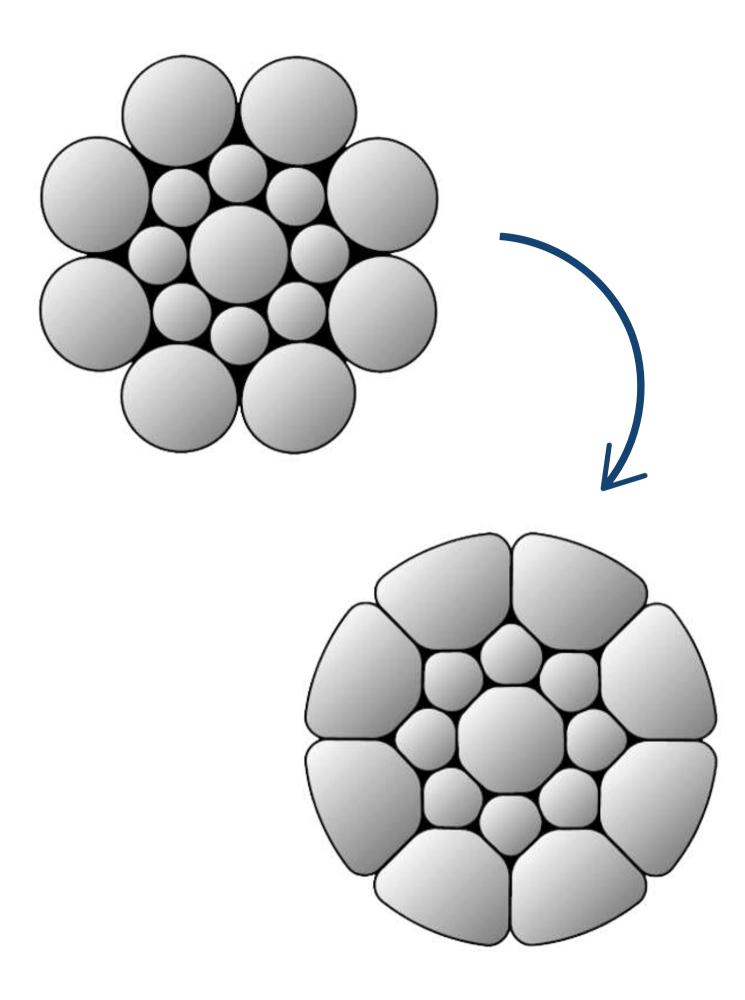




Strand Rope Left hand Lay Right Hand Lay Langs Lay

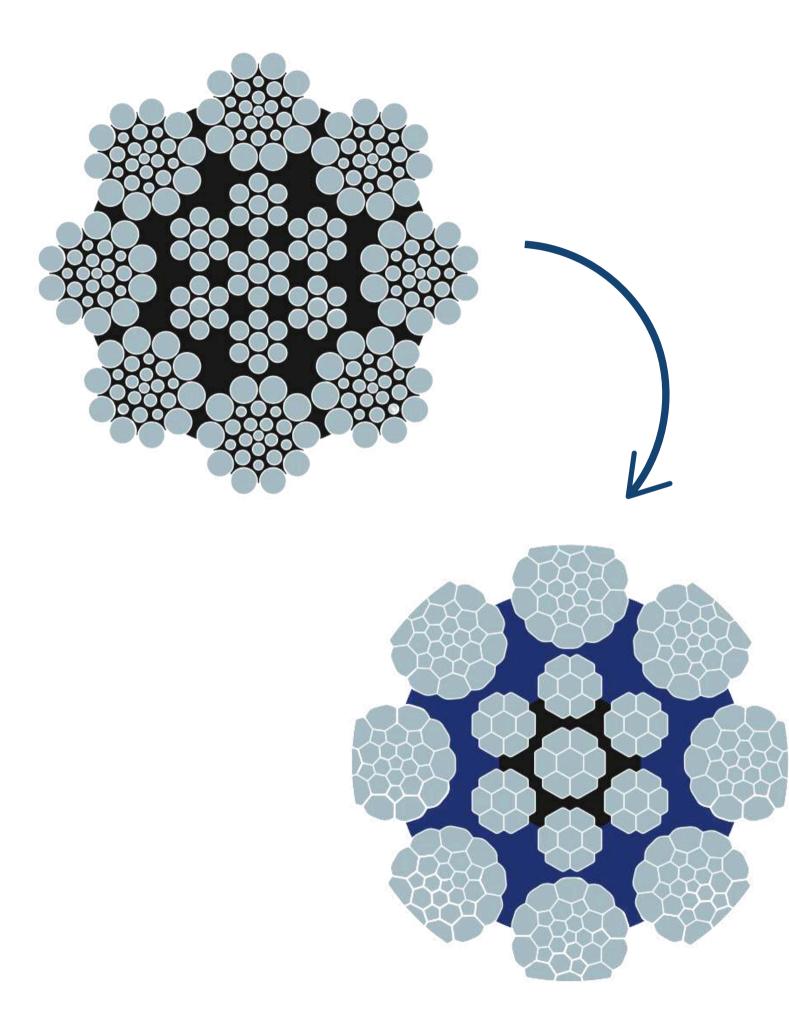
I.Core 2. Wire **3. Strand Core** 4. Strand





Compacting of the strands

- Higher breaking load • Greater flexibility
- Better rope to sheave contact
- More abrasion and corrosion resistant



FLATTEN[®] Technology

- Increa rope
- Increasing MBL
- Elimination of negative imprints on
 - the sheeve or drum
- Less chance of 'bird-caging' (wire
 - core coming out)

• Increasing the outer surface of the



Plastic Impregnation

Keeps water/dust out

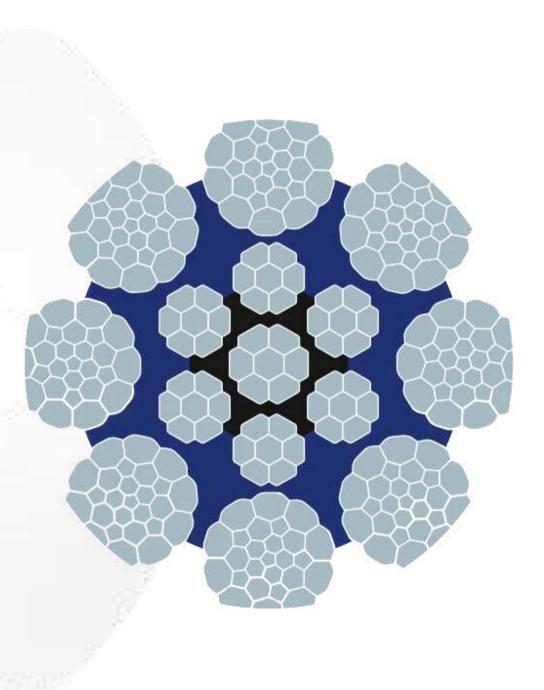
Cushion between layers (reduces internal friction)

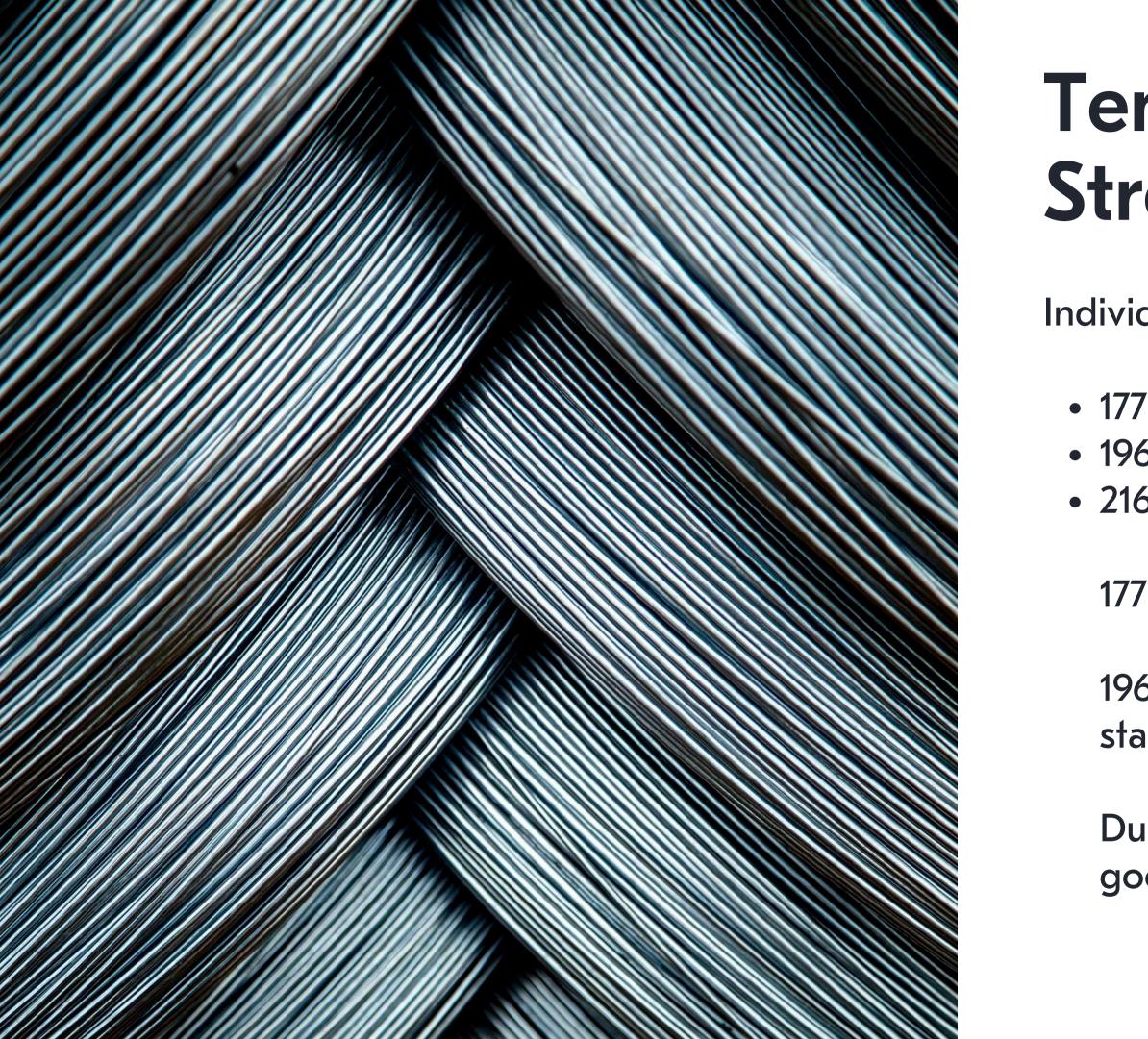
Prevents internal wire break

Reduces internal stresses

Shock absorbing

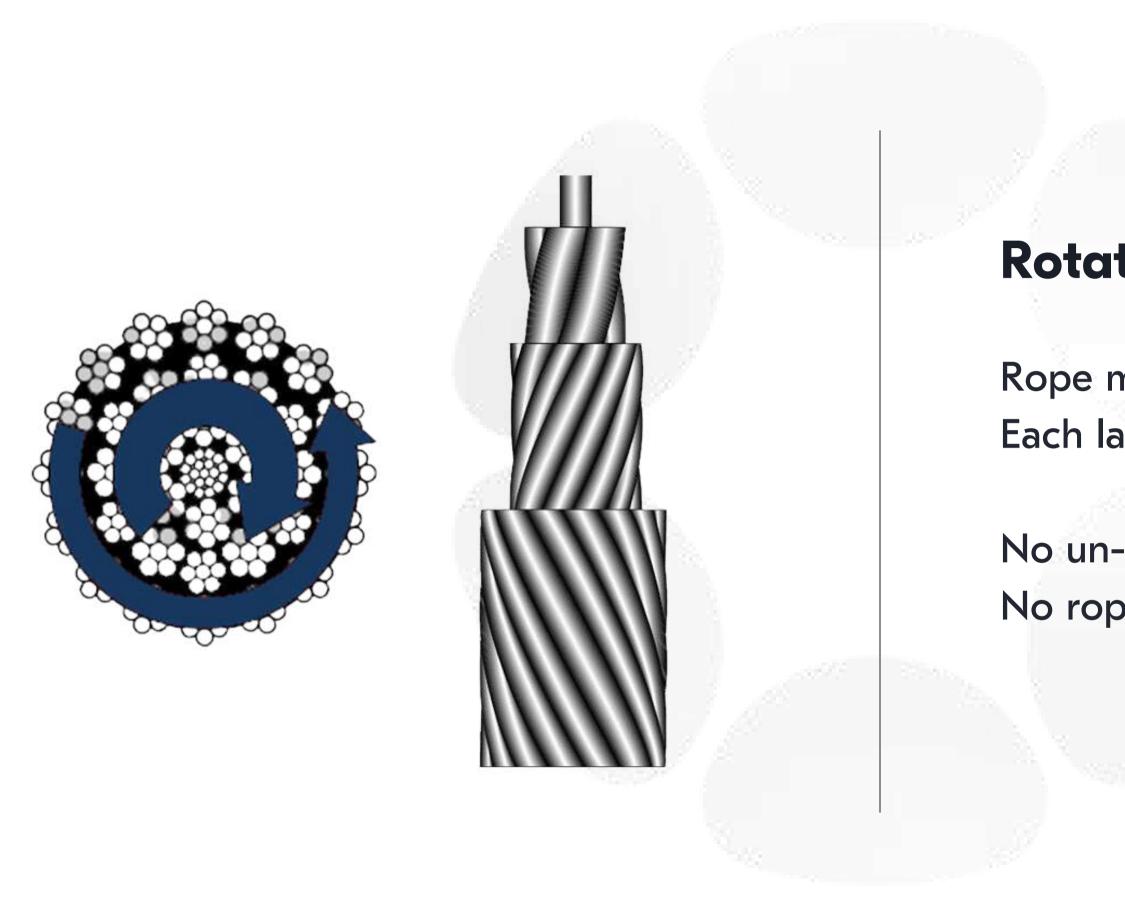
Seals lubricant





Tensile Strength

- Individual wire rods:
 - 1770N/mm²
 1960N/mm²
 2160N/mm²
 - 1770N/mm² is slowly disappearing
 - 1960N/mm² is becoming the new standard
 - Dual tensile is a hybrid form with good performance



Rotation resistant rope

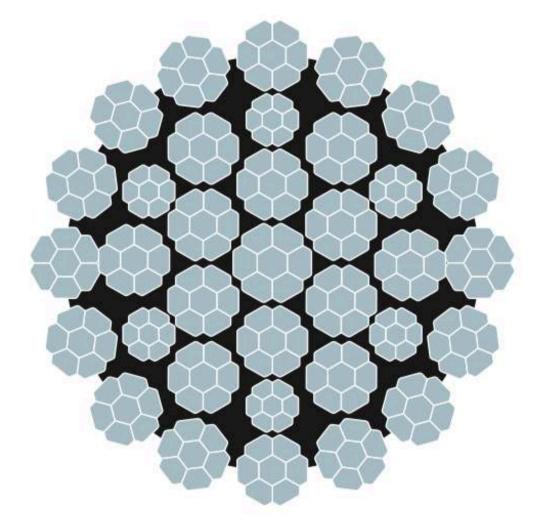
Rope made of multiple layers of strands Each layer closed in opposite direction

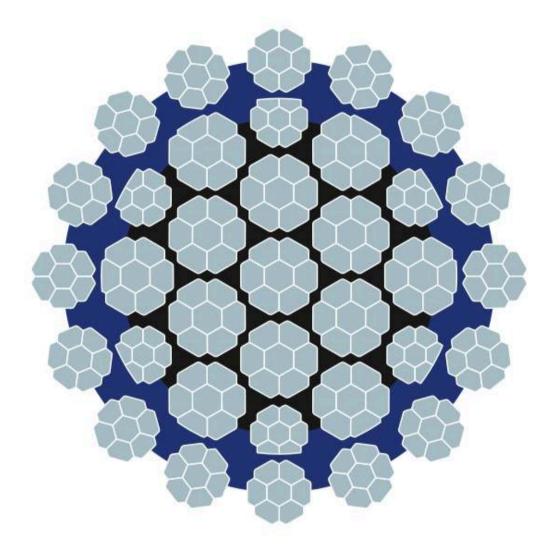
No un-twisting of the rope No rope twist even with great lifting heights

Vesto Ropes product program

VESTO 35C **VESTO FLATTEN 35 VESTO FLATTEN 29I VESTO 9C** VESTO 8 **VESTO 8C VESTO FLATTEN 8 VESTO FLATTEN 8DT VESTO FLATTEN 4 VESTO FLATTEN 17DP VESTO 6C VESTO FLATTEN 6**

Rotation Resistant Ropes

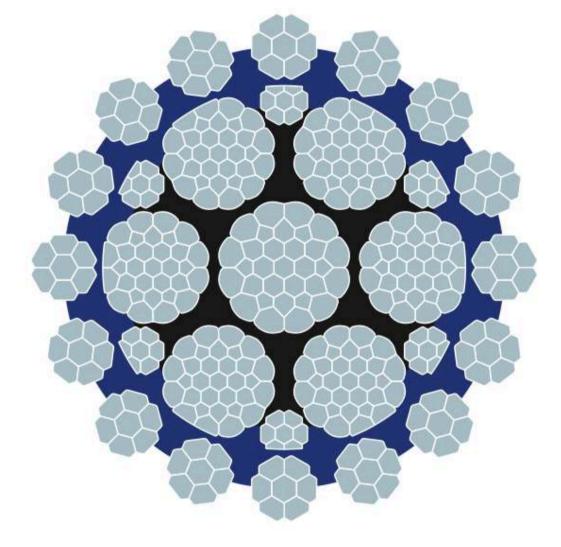




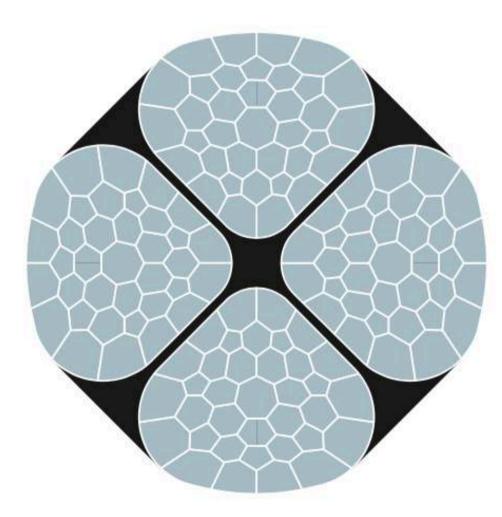


VESTO FLATTEN 35



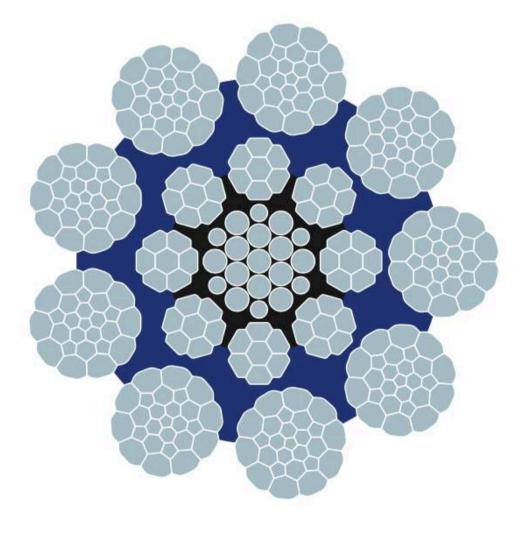






VESTO FLATTEN 4

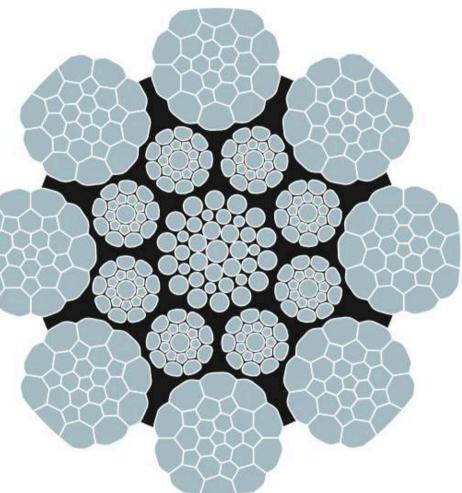
9-Strand Ropes





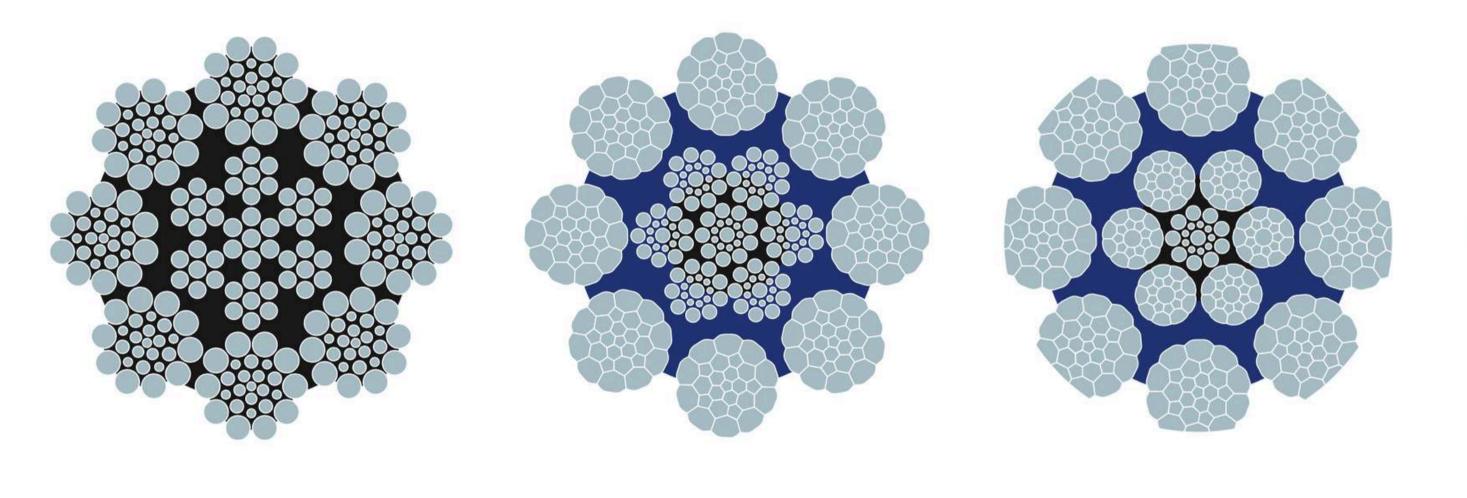
VESTO 9C

Parallel Ropes



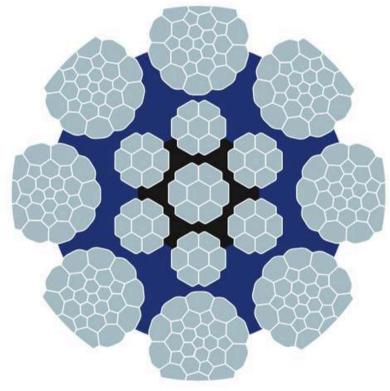
VESTO 17DP

8-Strand Series



ATTEN 8

VESTO FLATTEN 8DT



DXII Smart Termination



What is DXII?

A patented socketing method for:

- Increased safety
- Longer rope lifetime
- Less down time of equipment
- Optimized operation
- No more breaking in socket neck
- High annual cost reduction
- Perfect alignment socket and rope



What do we see in the market?

- A similar damage patern at multiple terminals globally.
 Wire ropes breaking in the socket neck
 Small wire rope breaks accuring in the
 - socket neck
- 4. Wire rope meeting the discart criteria to early



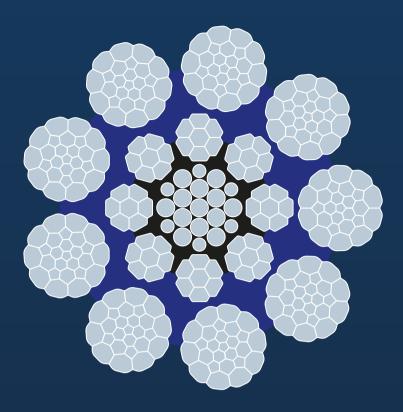
ON-SITE TEST RESULTS AT MULTIPLE CUSTOMER TERMINALS:

- Competitor 1: +- 1400 hours
- Competitor 2: +- 1800 hours
- Competitor 3: +- 1800 hours

Vesto Ropes+ DXII :

> 3000 hours

(No breaking in the neck of the socket)





RESULTS AT ROTTERDAM'S LARGEST BULK TERMINAL

unloader:

Operational hours traditional closing wire: 257 hours

Operational hours Smart Termination closing wire: <u>1103 hours</u>

2013 test with ship

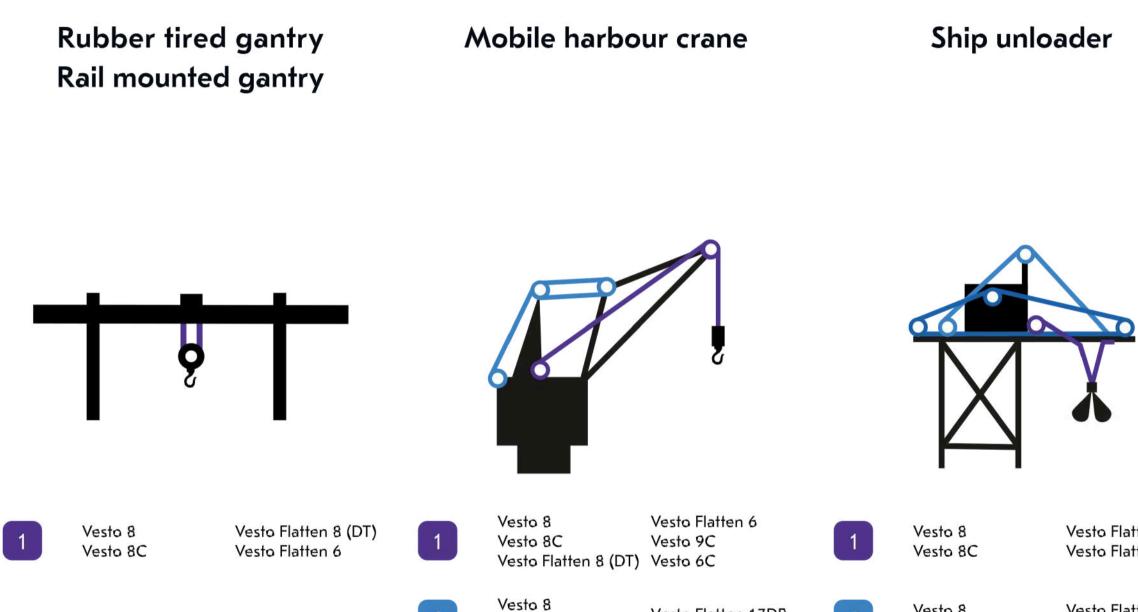
RESULTS AT ROTTERDAM'S LARGEST BULK TERMINAL

Subsequently Smart Termination was applied on all unloaders, during 15 contract years and more than 1000 Smart Terminations, no failure of the socket / rope connection was reported.

Value generation Increase in unloaded tons per installed crane wire rope

Applications







Vesto Flatten 17DP Vesto 8C Vesto Flatten 6 Vesto Flatten 8 (DT)

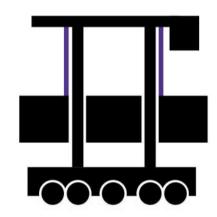
2

Vesto 8 Vesto 8C



Vesto 8 Vesto 8C

Straddle carriers



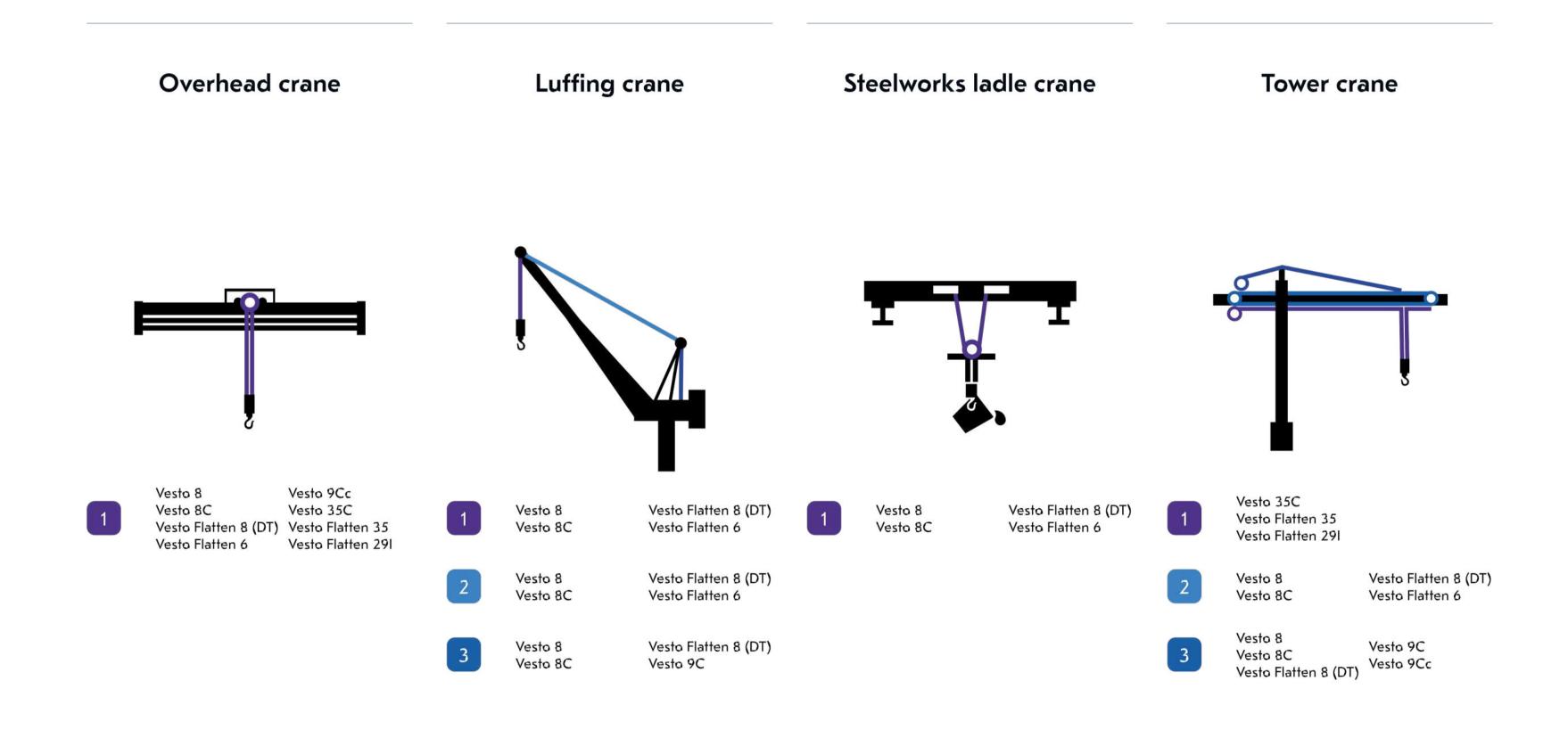
Vesto Flatten 8 (DT) Vesto Flatten 6



Vesto 8 Vesto 9C Vesto 8C Vesto 6C Vesto Flatten 8 (DT) Vesto Flatten 6 Vesto Flatten 17DP

Vesto Flatten 8 (DT) Vesto Flatten 6

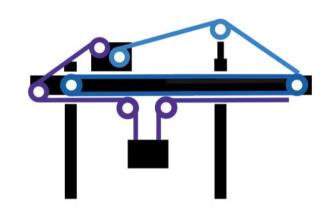
Vesto Flatten 8 (DT) Vesto 9C

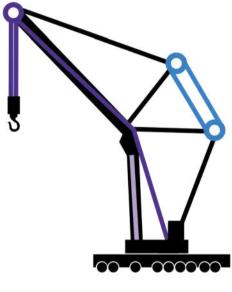


Container crane

Boom mobile crane

Telescopic mobile crane









Vesto 8 Vesto 8C Vesto Flatten 6

Vesto Flatten 17DP

Vesto Flatten 17DP Vesto Flatten 8 (DT)



Vesto 35C Vesto Flatten 35 Vesto Flatten 29I

7

Vesto Flatten 8 (DT) Vesto Flatten 17DP



1

2

Vesto 8 Vesto 8C

Vesto Flatten 8 (DT)

Vesto 8

Vesto 8

Vesto 8C

Vesto 8C

Vesto Flatten 8 (DT) Vesto 9C

Vesto Flatten 17DP

Vesto Flatten 6

Vesto 9C

Vesto 6C

Vesto Flatten 8 (DT) Vesto Flatten 6

(DT)

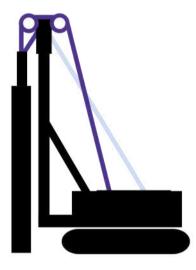
1

2

Drilling / piling crane







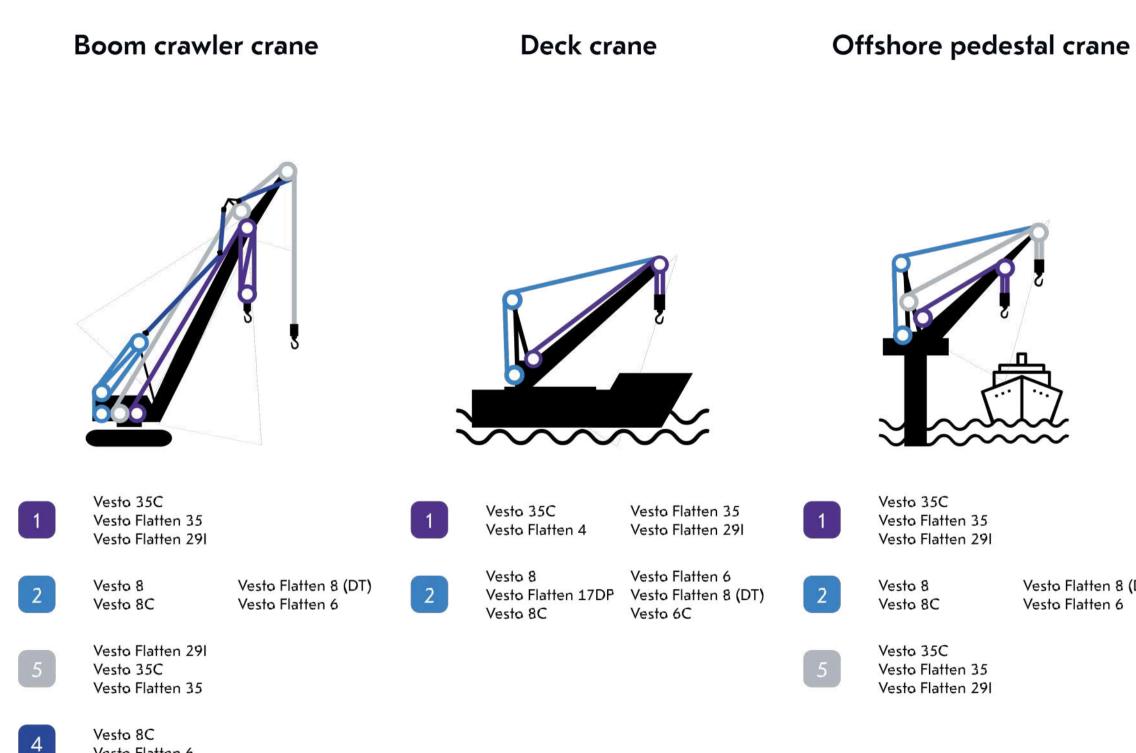


Vesto 35C Vesto Flatten 35 Vesto Flatten 29I

6

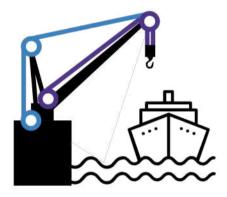
Vesto 8 Vesto 8C Vesto Flatten 8 (DT)

Vesto Flatten 6 Vesto 6C



Vesto Flatten 6

Dockside crane



Vesto	Flatten	8	(DT)
Vesto	Flatten	6	

1

2

Vesto 35C Vesto 8 Vesto 8C Vesto Flatten 35 Vesto Flatten 8 (DT) Vesto Flatten 291

Vesto Flatten 17DP Vesto 8 Vesto 8C Vesto Flatten 6 Vesto Flatten 8 (DT) Vesto 6C

Steel wire ropes as a strategic asset for preventative maintanance

> Data analyses

> > Inspect and maintain your assets

Engineer a wire rope

Crane type • Type of bulk • Environment

High quality manufacturing

High quality socketing (DX11)





Thank you for your time